



New Solutions for the Use of Solar Cooling in Hot and Humid Weather Conditions

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Abstract.

Air conditioning is one of the areas that has a high electrical energy consumption, mainly during summer, in hot and humid climates. The major part of the air conditioning systems are based on the vapor compression cycle, but in the last decades solar cooling technology focused the interest of the scientific community and industrial world. Solar cooling deals with a heat driven cycle for cold production. This technology is well represented by absorption refrigerators and desiccant cooling systems. However, in hot and humid climates the latest cycles are not well developed, therefore the systems based on these cycles cannot face the full cooling load needed by the utilizer. Efforts have to be done in order to change their configuration and improve their efficiency. The aim of this paper is to propose new configurations for solar cooling systems and their adaptation to hot and humid climates.

Key words

Solar cooling, desiccant cooling, absorption chiller.

1. Introduction.

In hot and humid climates, the cooling load for air conditioning of buildings could be reduced with several techniques: good thermal insulation, double glazed windows, etc.. However, because of the high temperatures, cooling load cannot be reduced to a comfort level using only passive techniques and efficient air cooling systems are required [1]. Solar energy, available in hot climates, could be used to power an active cooling system based on absorption or desiccant cooling cycles. The possibility of producing air cooling systems based on these technologies and their economic benefits are under investigation by the international scientific community. Hallyday et al. [2] evaluated energy savings of desiccant cooling cycle powered by solar thermal collectors in several parts of United Kingdom. Moreover, comparing solar thermal energy with the traditional heating systems, the authors demonstrated the benefits of the former versus the latter. Desiccant cooling is a new technology that was mainly used in the North of Europe. In the South of Europe, where cooling load in summer is very high, this system has not found diffusion yet and there are few investigations that deal with this technique in these regions [3], [4]. Most of the studies regarding desiccant cooling cycles are focused

on the energetic analysis. Several authors considered the exergy analysis as well, demonstrating that this approach is useful to identify both the system's theoretical upper limit performance and the highest exergy losses, that have to be minimized in order to approach the theoretical upper limit [5], [6]. Y.J. Dai et al. [7] studied a hybrid air conditioning system that, compared with a traditional vapor compression cycle, showed a better cooling capacity and a better coefficient of performance.

The objective of this paper is focused on new solutions of desiccant cooling cycle for hot and humid climates. In order to accomplish this task, new system layouts are presented and their performance is studied with the help of analytical models. Summer cooling load data have been taken from a wood building located in Lecce, a town in the South-East of Italy, in August. Starting from these data, thermal power, required for the new configurations, is calculated using mathematical models. These models are taken by the scientific literature and deal with single stage LiBr-water absorption cycle and desiccant cooling cycle. Absorption system models are based on mass and energy balance equations and material properties fittings [8]-[12].

Ge et al. [13] listed some analytical and empirical models. Nia et al. [14] simulated mass and energy transfer between desiccant wheels using a model implemented in Simulink and they developed simple correlations to obtain air outlet conditions from inlet air conditions. Zhang, Dai and Wang [15] developed a one-dimensional model for the simulation of mass and energy transfer.

2. Mathematical model for a single stage LiBr-water absorption cycle.

Single-stage LiBr-water absorption systems are suitable for a summer air treatment unit, because they work with temperatures in a range 75 – 120 °C, that fits well with flat plate solar collectors operation temperatures. Maximum coefficient of performance for these systems is approximately of 0.7 [8]. Multistage technology gives higher coefficients of performance, but can be used only when high temperatures heat sources are available.

A sketch of a single-stage LiBr-water absorption system is reported in Figure 1.

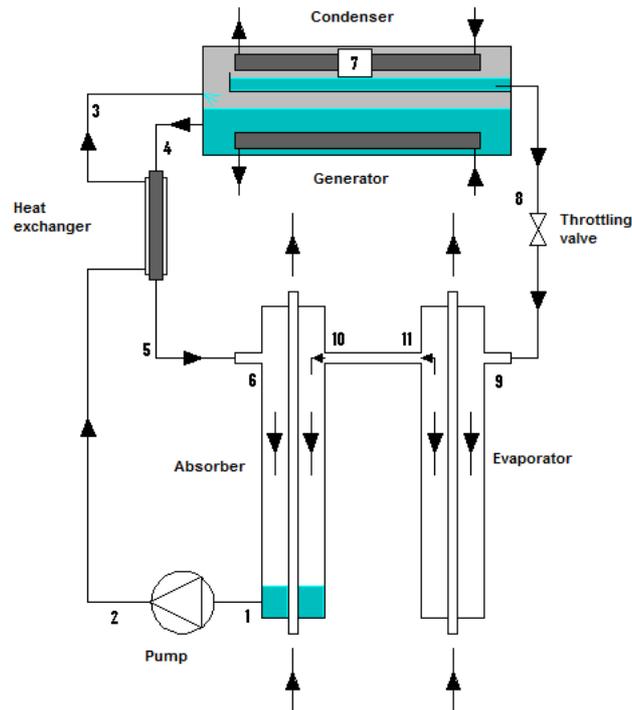


Figure 1 – Single-stage, LiBr-water absorption cycle

In order to make a mathematical model to predict single stage LiBr-water absorption system operation, considering the operation points of Figure 1, the following hypothesis have been made:

1. during steady state operation the fluid is pure water;
2. there aren't pressure changes, except in the throttling valve;
3. at points 1, 4, 8 e 11 there is only saturated liquid;
4. at point 10 there is only saturated vapour;
5. pump is isentropic.

LiBr-water solution behaviour has been modelled through empirical equations, present in literature [10]. The design parameters and equations are summarized in Table 1 and in Table 2.

Table 1: Design parameters for single stage LiBr-water absorption chiller of Figure 1

PARAMETER	SYMBOL	VALUE
Evaporator temperature	T_{10}	9 °C
Outlet temperature of the solution from the generator	T_4	75 °C
Mass fraction of poor solution	X_1	55% LiBr
Mass fraction of rich solution	X_4	60% LiBr
Outlet temperature of the solution from heat exchanger	T_3	55 °C
Outlet temperature of vapour from the generator	T_7	70 °C
Mass flow rate of liquid from the evaporator	\dot{m}_{11}	0.025 \dot{m}_{10}

Desiccant cooling systems are a type of heat driven open cycle that can be used both to dehumidify and to cool air. These systems are well suited to operate together with solar thermal panels in order to produce an environmentally friendly HVAC unit.

Table 2: Mass and energy balance equations applied to single stage absorption chiller of Figure 1

MASS BALANCE EQUATIONS	ENERGY BALANCE EQUATIONS
$\dot{m}_9 = \dot{m}_{10} + \dot{m}_{11}$	$\dot{Q}_e = \dot{m}_{10}h_{10} + \dot{m}_{11}h_{11} - \dot{m}_9h_9$
$\dot{m}_1 = \dot{m}_{10} + \dot{m}_{11} + \dot{m}_6$	$\dot{Q}_a = \dot{m}_{10}h_{10} + \dot{m}_{11}h_{11} + \dot{m}_6h_6 - \dot{m}_1h_1$
$x_1\dot{m}_1 = x_6\dot{m}_6$	
$\dot{m}_4 = \dot{m}_5$	$\dot{m}_2h_2 + \dot{m}_4h_4 = \dot{m}_3h_3 + \dot{m}_5h_5$
$\dot{m}_3 = \dot{m}_2$	
$\dot{m}_8 = \dot{m}_9$	$h_8 = h_9$
$\dot{m}_4 + \dot{m}_7 - \dot{m}_3 = 0$	$\dot{Q}_g = \dot{m}_4h_4 + \dot{m}_7h_7 - \dot{m}_3h_3$
$\dot{m}_7 = \dot{m}_8$	$\dot{Q}_c = \dot{m}_7(h_7 - h_8)$
$\dot{m}_1 = \dot{m}_2$	$w = \frac{\dot{m}_1(p_2 - p_1)}{\rho_1}$

The physical principle on which the cycle is based is the ability of some materials to absorb humidity on their surface, i.e. silica gel and zeolite. The operating scheme of the system is reported in Figure 2.

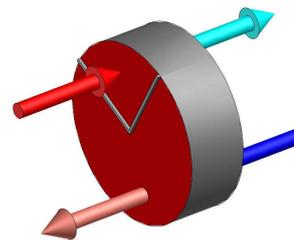


Figure 2 – Operating scheme of desiccant wheel

Desiccant material is charged in a rotating vessel or is distributed on a honeycomb wheel. The vessel (or the honeycomb wheel) turns slowly and is passed through by an air flow, that needs to be dehumidified, and by a hot air flow. The latter air flow is called “reactivation air flow”, because it has the task of capturing the humidity that the absorbent material trapped, preventing its saturation. In a desiccant cooling cycle, reactivation air must be heated in order to make the cycle possible. Many of the desiccant materials can be reactivated with relatively low temperatures (50-120°C). An open cycle air treatment unit with desiccant rotor is represented in Figure 3. The processes that regard the air treatment are: dehumidification and heating (1-2), cooling in the heat recovery device (2-3) and adiabatic humidification (3-4). Instead regeneration air requires the following processes: adiabatic humidification (5-6), heating in the heat recovery device (6-7), external heating (7-8), humidification and cooling (8-9).

In this paper a new system layout, represented in Figure 3, is proposed, to make the desiccant cooling cycle capable to cover the heat load limiting the use of electric energy only to ventilation and accessories.

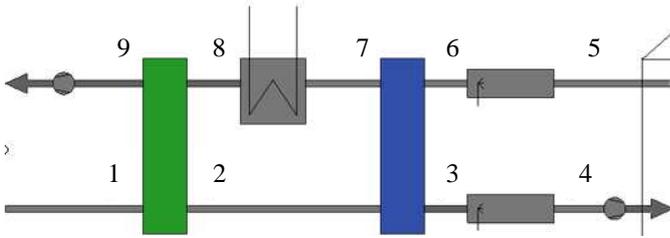


Figure 3 – Open cycle desiccant cooling system

In order to give a performance estimation of the new system configurations, the heat load of a wood building, located in Lecce has been considered. The results from the calculations are summarized in Table 3.

Table 3 – Results of heat load

DESCRIPTION	SYMBOL	VALUE
Maximum heat load's hour	h_{max}	12:00
Total sensible heat load [kW]	Q_s	16.8
Total latent heat load [kW]	Q_L	3.2

The proposed solutions are:

- A. external air supply, LiBr-Water single stage absorption chiller;
- B. internal air partial recirculation, LiBr-Water single stage absorption chiller;
- C. LiBr-Water, single stage absorption chiller and desiccant cooling;
- D. desiccant cooling with internal air partial recirculation;
- E. desiccant cooling with total air recirculation

In this paper Nia's [14] relations have been used to evaluate the efficiency of the new system configurations. The equations are listed below:

$$T_{out} = g_1(N)g_2(T_i)g_3(d_i)g_4(T_R)g_5(\omega_i)g_6(D_h)g_7(U) \quad (1)$$

Where:

$$g_1(N) = -0.0002N^2 + 0.0112N + 0.4201$$

$$g_2(T_i) = -0.0001T_i^2 + 0.0275T_i + 0.7993$$

$$g_3(d_i) = -18.79d_i^2 + 7.92d_i + 1.75$$

$$g_4(T_R) = -0.0004T_R^2 + 0.1255T_R + 0.6757$$

$$g_5(\omega_i) = 594.48\omega_i^2 + 26.76\omega_i + 3.79$$

$$g_6(D_h) = -0.039D_h^3 + 0.026D_h^2 + 0.603D_h + 0.0912$$

$$g_7(U) = -0.060U + 0.7973$$

$$\varepsilon = f_1(N)f_2(T_i)f_3(d_i)f_4(T_R)f_5(\omega_i)f_6(D_h)f_7(U) \quad (2)$$

Where:

$$\varepsilon = \frac{\omega_i - \omega_{out}}{\omega_i}$$

$$f_1(N) = -0.0001N^2 + 0.0042N + 0.4474$$

$$f_2(T_i) = -0.0001T_i^2 - 0.0031T_i + 0.8353$$

$$f_3(d_i) = -21.67d_i^2 + 6.93d_i + 1.34$$

$$f_4(T_R) = -0.0001T_R^2 + 0.0355T_R - 0.4924$$

$$f_5(\omega_i) = 592.77\omega_i^2 - 41.23\omega_i + 1.283$$

$$f_6(D_h) = -0.0572D_h^3 + 0.0933D_h^2 + 0.6139D_h - 0.0922$$

$$f_7(U) = -0.061U + 0.8376$$

3. Results and discussion.

A. Unit based on LiBr-Water, single stage absorption chiller, with external air supply.

The first solution (A) handles only external air, while the second one (B) recirculates part of the internal air in order to decrease the energy required to cover the heat loads. The transformations of humid air on these systems are represented in Figure 4.

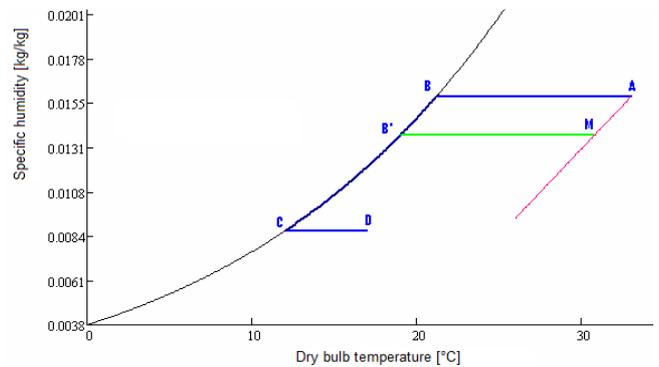


Figure 4 –Humid air cycle made by a LiBr-Water single stage absorption system with external air supply (transformation ABCD) and with a partial internal air recirculation (transformation MB'CD)

Table 4 – Numerical values of the points represented in Figure 4

POINT	ENTHALPY [kJ/kg]	SPECIFIC HUMIDITY [g _{H2O} /kg]	DRY BULB TEMPERATURE [°C]
A	73.5	15.8	33.0
M	66.0	13.8	30.8
B	61.4	15.8	21.2
B'	53.9	13.8	19.0
C	34.1	8.7	12.0
D	39.1	8.7	17.0

Transformation ABCD is associated with the system that takes all the air from the outside, while transformation MB'CD is associated with a partial recirculation of internal air. The results of both cycles are reported in Table 5. Design assumptions about the absorption system showed in Figure 1 are summarized in Table 1. Using cycles data reported in Table 5, balance equations summarized in Table 2 and design parameters reported in Table 1, it is possible to obtain the results in Table 6. Internal air recirculation allows a recover of a part of the energy required to cool internal air through an adiabatic mixing between internal air and external air. The fraction of recirculated air is the maximum allowed by the technical regulation for internal air quality.

Table 5 – Results of calculation of cycle represented in Figure 4

DESCRIPTION	SYMBOL	WITHOUT RECIRC.	WITH RECIRC.
Inlet air temperature [°C]	T_D	17	17
Inlet air specific humidity [g _{H2O} /kg]	x_D	8.7	8.7
Total air volume flow rate [m ³ /h]	\dot{V}_{ai}	5505	5505
Volume flow rate of recirculated air [m ³ /h]	\dot{V}_{air}	0	1761
External air volume flow rate [m ³ /h]	\dot{V}_{aie}	5505	3744
Evaporator power [kW]	\dot{Q}_e	72.5	58.7
Power required for air post heating [kW]	\dot{Q}_{pr}	9.3	9.3

Table 6 – Characteristics of LiBr-Water absorption systems

DESCRIPTION	SYMBOL	WITHOUT RECIRC.	WITH RECIRC.
Evaporator capacity	\dot{Q}_e	72.5 kW	58.7 kW
Pump power	w	0.85 W	0.69 W
Power released by the absorber	\dot{Q}_a	92.9 kW	75.2 kW
Power required by the generator	\dot{Q}_g	97.8 kW	79.2 kW
Power released by the condenser	\dot{Q}_c	77.4 kW	62.6 kW
Coefficient of performance	COP	0.74	0.74

B. System with absorption chiller and desiccant cooling

Among the proposed solutions, to adapt the operation of desiccant wheel to hot and humid climates, there is a system that has both desiccant wheel and LiBr-water single stage absorption chiller. In Figure 5, the evaporator of the absorption chiller, integrated in the desiccant cooling cycle, is reported.

The transformations of the air and the numerical values of the points are summarized respectively in Figure 6 and Table 7, while the design parameters are reported in Table 8. The results of the calculations are reported in Table 9.

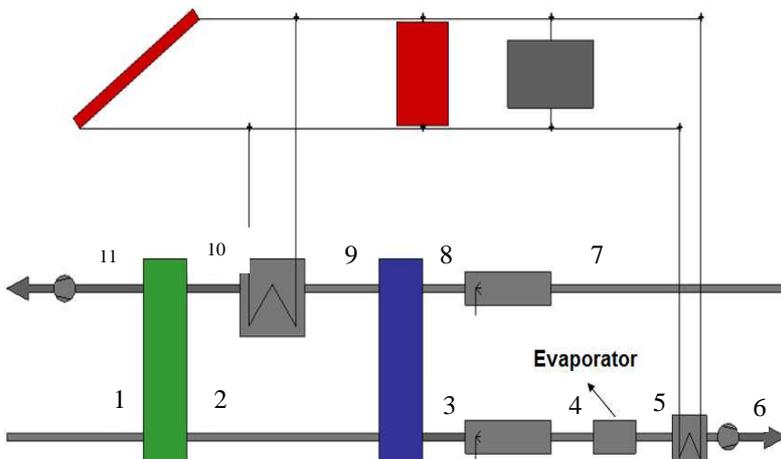


Figure 5 – Sketch of an open cycle desiccant cooling system integrated with an absorption system.

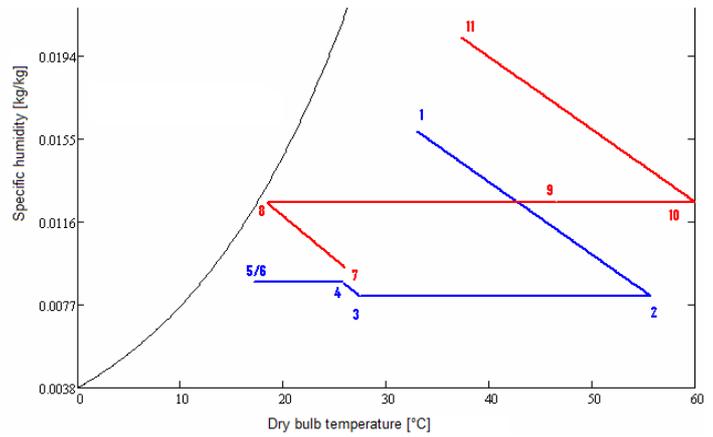


Figure 6 – Humid air cycle with desiccant cooling and LiBr-water absorption chiller of Figure 5

Table 7 – Numerical values of the points reported in Figure 6

POINT	ENTHALPY [kJ/kg]	SPECIFIC HUMIDITY [g _{H2O} /kg]	DRY BULB TEMPERATURE [°C]
1	73.527	15.822	33.0
2	76.778	8.061	55.8
3	48.011	8.061	27.5
4	48.011	8.737	25.8
5	39.12	8.737	17.0
6	39.12	8.737	17.0
7	50.007	9.421	26.0
8	50.007	12.51	18.3
9	78.774	12.51	46.4
10	92.671	12.51	60.0
11	89.293	20.272	37.2

Table 8 – Design parameters of the open cycle desiccant cooling system with absorption chiller

DESCRIPTION	SYMBOL	VALUE
External air temperature	T_1	33 °C
External air humidity	ϕ_e	50 %
Internal temperature	T_7	26 °C
Internal air humidity	ϕ_7	45 %
Relative humidity at the outlet of adiabatic air humidification	ϕ_8	95%
Efficiency of the heat exchanger	η_s	75%
Absorbing material thickness	d_t	0.2 mm
Desiccant wheel revolutions per hour	N	15 rph
Hydraulic diameters of rotor channels	D_h	2.33 mm
Speed of air flowing through the rotor channels	U	1 m/s
Regeneration air temperature	T_{10}	60 °C

Table 9 – Results of the air handling unit with desiccant wheel and LiBr-water single stage absorption system

DESCRIPTION	SYMBOL	VALUE
Air volume flow rate	\dot{V}_{ai}	5505 m ³ /h
Evaporator capacity	\dot{Q}_e	16.3 kW
Power required for the regeneration of desiccant wheel	\dot{Q}_R	25.5 kW
Power required by the generator of absorption chiller	\dot{Q}_g	22.0 kW
Minimum pump power	w	0.19 W
Power released by the absorber	\dot{Q}_a	20.9 kW
Power released by condenser	\dot{Q}_c	17.4 kW
Coefficient of performance of the LiBr-water single stage absorption chiller	COP	0.74
Total power required by the system	$\dot{Q}_{TOT} = \dot{Q}_g + \dot{Q}_{rig}$	47.6 kW

C. Desiccant cooling with partial air recirculation

Another solution, proposed to adapt the operation of desiccant cooling to warm and humid climates, is the introduction of a partial recirculation of indoor air, in order to improve the efficiency of the system. System layout is represented in Figure 7 and the design parameters of this system solution are reported in Table 10. The transformations of the air are reported in Figure 8 and the values of the points represented are reported in Table 11. The results of the calculation are reported in Table 12.

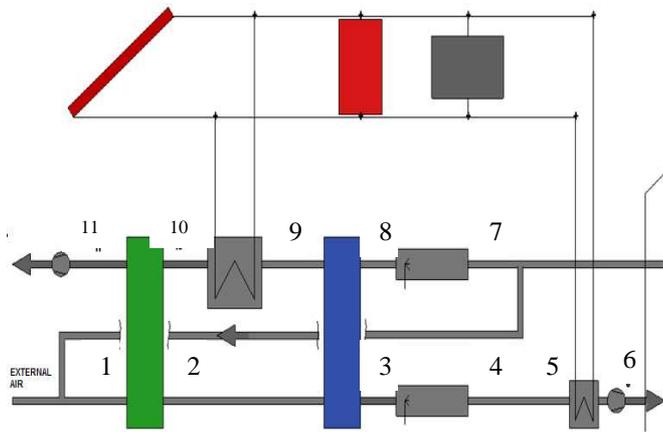


Figure 7 – Sketch of the unit with desiccant cooling and partial internal air recirculation

The last alternative evaluated for the hot and humid climates is the total recirculation of indoor air. The scheme is reported in Figure 9. The transformations of humid air of the total recirculation are represented in Figure 10, while the design parameters are reported in Table 14.

Table 10 – Design data of the open cycle with desiccant wheel and a partial recirculation of indoor air

DESCRIPTION	SYMBOL	VALUE
External air temperature	T_{ae}	33 °C
External air relative humidity	ϕ_{ae}	50 %
Internal temperature	T_7	26 °C
Internal relative humidity	ϕ_7	45 %
Relative humidity of reactivation air at the outlet of adiabatic dehumidification	ϕ_8	95%
Heat exchanger efficiency	η_s	75%
Absorbing material thickness	d_t	0.2 mm
Number of revolutions per hour of desiccant wheel	N	15 rph
Hydraulic diameters of rotor channels	D_h	2.33 mm
Speed of air flowing through the rotor channels	U	1 m/s
Regeneration air temperature	T_{10}	50 °C

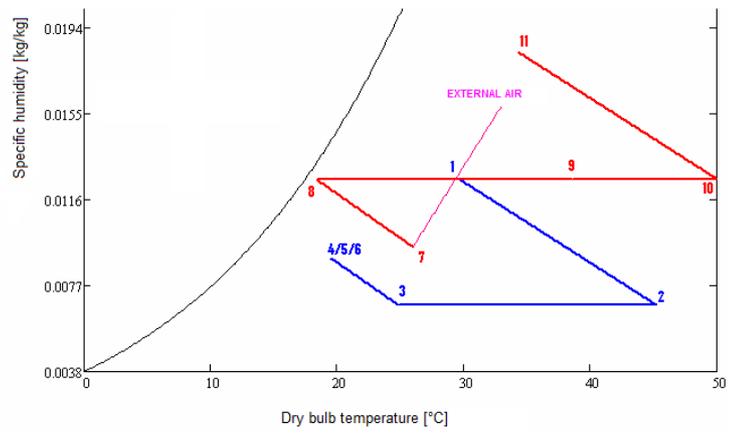


Figure 8 – Humid air transformations of the cycle with desiccant rotor and partial recirculation of indoor air.

Table 11 – Numerical values of the points represented in Figure 8

POINT	ENTHALPY [kJ/kg]	SPECIFIC HUMIDITY [gH ₂ O/kg]	DRY BULB TEMPERATURE [°C]
1	61.569	12.568	29.5
2	62.773	6.786	45.2
3	42.105	6.786	24.8
4	42.105	8.925	19.5
5	42.105	8.925	19.5
6	42.105	8.925	19.5
7	50.007	9.421	26.0
8	50.007	12.51	18.3
9	70.675	12.51	38.5
10	82.438	12.51	50.0
11	81.118	18.292	34.2

Table 12 – Results of the air unit with desiccant wheel and a partial recirculation of indoor air

DESCRIPTION	SYMBOL	VALUE
Air volume flow rate	\dot{V}_{ai}	7616 m ³ /h
Recirculated air fraction	fr	0.51
Power required to regenerate the desiccant rotor	\dot{Q}_{rig}	29.77 kW

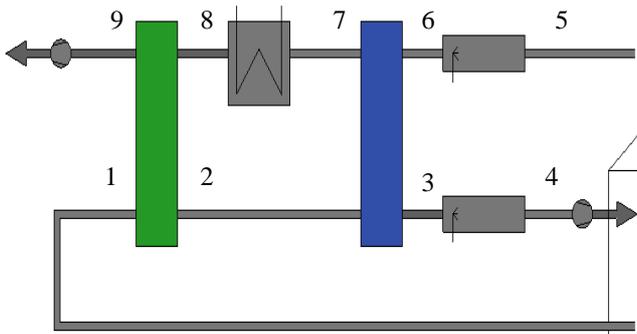


Figure 9 – Desiccant cooling system with total indoor air recirculation.

In order to consider the worsening of heat loads, due to the outdoor air supply, the following equations can be used:

$$Q_{SV} = \rho_a \dot{V}_a [h(x_{int}, T_{ae}) - h(x_{int}, T_{int})] \quad (3)$$

$$Q_{LV} = \rho_a \dot{V}_a [h(x_{ae}, T_{ae}) - h(x_{int}, T_{ae})] \quad (4)$$

Considering the increasing of the heat loads, due to the external ventilation system, it is possible to obtain the results of Table 15.

The coefficient of performance of an air treatment unit, COP_{UTA} , is the ratio between the heat loads that need to be removed (Q_S and Q_L) and thermal power (Q_{TOT}) that has to be provided to the air treatment unit, in order to ensure its operation:

$$COP_{UTA} = \frac{Q_S + Q_L}{Q_{TOT}} \quad (5)$$

In Table 16 the performance of the systems based on this parameter are summarized.

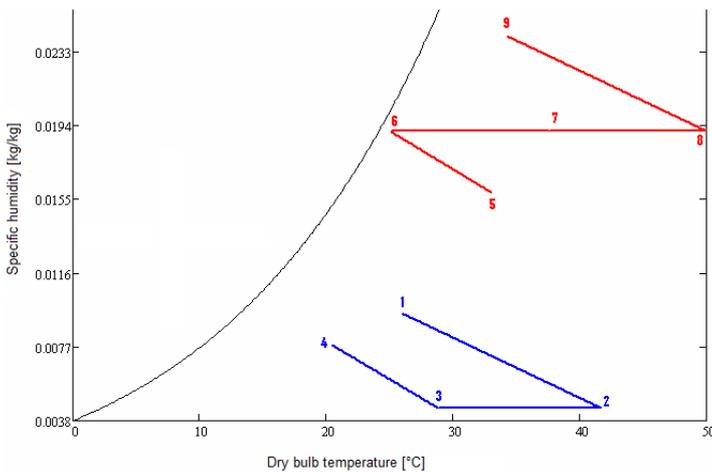


Figure 10 – Humid air transformations of the cycle shown in Figure 9.

The different system layouts have been analysed and compared under different points of view in order to understand pros and cons of each one. The analysis of the behaviour of the absorption system, leads to observe that, in order to face both the sensible and the latent heat loads, from the initial air conditions, a constant specific humidity cooling must be accomplished until the saturation curve is reached. Hereafter, in order to reach the specific humidity for the air entry point, a cooling with dehumidification is required.

Table 13 – Numerical values of the points represented in Figure 10

POINT	ENTHALPY [kJ/kg]	SPECIFIC HUMIDITY [g _{H2O} /kg]	DRY BULB TEMPERATURE [°C]
1	50.007	9.421	26.0
2	53.098	4.421	41.7
3	40.141	4.421	28.9
4	40.141	7.577	20.9
5	73.527	15.822	33.0
6	73.527	19.049	25.0
7	86.484	19.049	37.5
8	99.394	19.049	50.0
9	95.953	24.049	34.3

Table 14 – Design data of the desiccant wheel with total recirculation of indoor air

DESCRIPTION	SYMBOL	VALUE
External air temperature	T_5	33 °C
External air relative humidity	ϕ_5	50 %
Internal temperature	T_1	26 °C
Internal air relative humidity	ϕ_1	45 %
Reactivation air relative humidity at the outlet of adiabatic humidification	ϕ_6	95%
Heat exchanger efficiency	η_s	75%
Absorbing material thickness	d_r	0.2 mm
Number of revolutions per hour of desiccant wheel	N	15 rph
Hydraulic diameters of rotor channels	D_h	2.33 mm
Speed of air flowing through the rotor channels	U	1 m/s
Temperature of the air that enters the regenerator	T_8	50 °C

Table 15 – Results of the air treatment unit with desiccant wheel and total recirculation of the indoor air

DESCRIPTION	SYMBOL	VALUE
Air volumetric flow rate	\dot{V}_{ai}	14860 m ³ /h
Required power for regeneration	\dot{Q}_{rig}	63.6 kW

Finally, to reach the temperature for the air entry point, a post heating is necessary. Post heating represents an efficiency loss, because it requires an additional energy cost, that is added to that of the generator of the absorption cycle. The hybrid solution, that includes the integration of desiccant cooling with the absorption system, shows a COP_{UTA} definitely higher than the absorption cycles alone. Desiccant cooling cycle deals with both the removals of latent heat load, that takes place in the desiccant wheel, and of sensible heat load, that takes place in the heat exchanger, that has a double effect: on one hand it recovers part of the cooling capacity from exhaust air; on the other hand it reduces the thermal power required for the reactivation of the desiccant wheel. The remaining part of sensible heat load is removed by the constant specific humidity, that belongs to the absorption cycle. Even if desiccant cooling system, integrated with the absorption chiller, is more efficient than the absorption chiller alone, it is also more complex and it requires a trickier control system to reach the release conditions of the air.

Table 16 – Comparison among the performance of the analysed systems

AIR TREATMENT UNIT TYPE	REQUIRED ENERGY	COP _{UTA}
LiBr-Water Absorption system with external air supply	Heat required by generator and by post-heating	0.19
LiBr-Water absorption chiller with partial internal air recirculation	Heat required by the generator and by post heating	0.23
Desiccant cooling cycle integrated with a LiBr-water single stage absorption cycle, with external air supply.	Heat required by the generator and by the regeneration of the desiccant wheel	0.42
Open cycle desiccant cooling with a partial internal air recirculation	Heat required by the regeneration of the desiccant wheel	0.67
Desiccant cooling with total indoor air recirculation	Heat required by the regeneration of the desiccant wheel	0.31*
* If the heat loads of the external ventilation system were considered, the value of this parameter would be 0.76		

The solution that uses the internal air recirculation as an integration of the traditional desiccant cooling system requires a less complicated system, because it doesn't require the help of absorption chiller, moreover it has a higher COP_{UTA}. However total air flow rate is higher than the other solutions, causing higher friction losses. In the last solution there is a heat load worsening due to the external ventilation system, required to ensure air quality, as recommended by the ASHRAE technical regulations. Due to such an increase it might be necessary to integrate the system with a traditional vapor compression chiller. The estimated efficiency of the systems were in the range between 0.17 and 0.76, depending on the investigated configuration.

4. Conclusions.

In this paper, starting from the existing solutions of solar cooling, that is desiccant cooling and absorption chiller, some system innovations have been proposed, with the aim of the adaptation of these technologies to hot and humid climates, facing efficiently the heat loads through the use of solar thermal energy and thus reducing electric energy consumption. Referring to the scientific literature, suitable mathematical models were created, in order to predict the thermodynamic behavior of the systems. The air treatment unit solutions considered were:

1. absorption chiller with or without indoor air recirculation;
2. desiccant cooling integrated with a LiBr-water absorption chiller;
3. desiccant cooling with partial recirculation of indoor air;
4. desiccant cooling with total indoor air recirculation and an external ventilation system.

The most efficient solution in terms of COP_{UTA} and in terms of system simplicity is the third one, that is desiccant cooling with partial recirculation of indoor air.

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